



**Fraunhofer**  
Institut  
Angewandte  
Polymerforschung

## Surface Research

pioneers in polymer surface

> Home > Examples > Polyelectrolyte layers

Home

Surface chemistry

Low pressure plasma

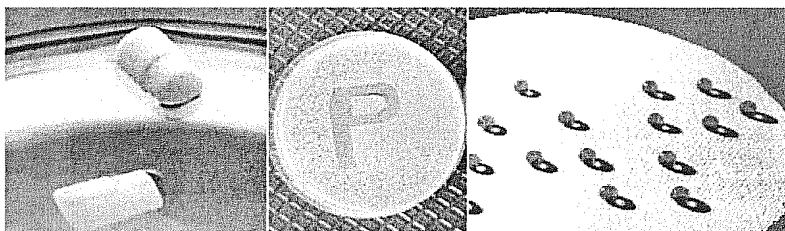
Equipment

Surface analysis

Publications

Examples

### Polyelectrolyte layers



▸ Surface activation / oxidation of polymers

▸ Fluorine containing surface layers

▸ Atmospheric pressure DC glow discharge for polymer surface treatment

▸ Functionalized porous materials

▸ Adhesive free bonding

▸ Polyelectrolyte layers

▸ Plasma treatment of textiles

▸ Antimicrobial polymer surfaces

▸ Excimer treatment

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▸ Contact

▸ Imprint

▸ Linking Policy

▸ Data Protection

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**Polyelectrolytes are polymers containing ionic groups on their backbones or on branches. They are mainly used because of their ion exchange properties.**

There are different methods to produce thin layers of polyelectrolytes on surfaces of almost any bulk material. A lot of work was done on graft copolymerisation of olefinic ionic monomers onto polymers after introducing reactive sites as e.g. radicals or peroxides.

Another way to obtain polyelectrolyte layers is a direct plasma polymerisation process. It is possible to deposit ultrathin layers containing e.g. a high content of anionic functional groups from electron.cyclotron-resonance-microwave-plasmas. These layers are very homogeneous, stable and insoluble in water.

#### Plasma Systems

##### ■ Plasma reactors

The fundamentals of the polyelectrolyte layer deposition were investigated in a [research plasma reactor](#).

The results were used to scale the process to a [semitechnical plasma reactor](#).

##### ■ Monomers

As monomers for the plasma process, we use olefinic molecules with a high vapour pressure, e.g. acrylic acid. The deposition kinetics of these monomers as well as the properties of the resulting layers are well characterized ([see list of publications](#)).

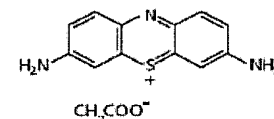
#### Layer Characterization

The characterization of the ionic plasma layers includes the detection of the volume

concentration of ionic groups within the layer via labeling of these functional groups with a cationic fluorescent dye as well as the investigation of the overall chemical constitution by infrared spectroscopy and electron spectroscopy for chemical analysis. Furthermore, an investigation of surface properties can be performed by contact angle goniometry and zeta potential measurements. Last but not least, the determination of the physical appearance is possible via atomic force microscopy and electron microscopy.

#### III Fluorescence labeling

The deposited layers are suspended in a solution of the cationic dye Thionine to stain all anionic groups with this cationic label. The dye can be removed from the layer by exchanging it in acid solution; the fluorescence intensity of this solution is a direct measure for the volume concentration of anionic groups in the plasma layer. It is possible to obtain polyelectrolyte layers containing up to  $3 \times 10^{-4}$  mol/ccm ionic groups.



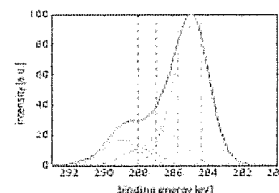
Dye Thionine Acetate, C152000 (C<sub>12</sub>H<sub>9</sub>N<sub>3</sub>S.C<sub>2</sub>H<sub>4</sub>O<sub>2</sub>). This dye is also known as Lauth's Violet or Hoechst 33258.

Further information:

[Fluorescence labeling](#)

#### III X-ray photoelectron spectrometry

The high content of carboxylic ionic groups is confirmed by XPS. The total oxygen content of the plasma layers is 38%.



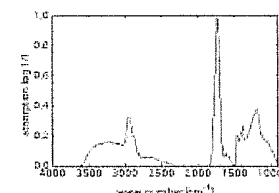
Further information:

[X-ray photoelectron spectrometry \(XPS\)](#)

X-Ray photoelectron spectrum of a Plasma Layer (Courtesy of W. Unger, Bundesanstalt für Materialforschung)

#### III Infrared spectrometry

An Infrared spectrum of a carboxylic groups containing plasma layer reveals the expected peak above  $1700 \text{ cm}^{-1}$  as well as the hydrogen bond signal between  $3400$  and  $3000 \text{ cm}^{-1}$ . Obviously, the layer is chemically quite heterogeneous, as can be seen from the fingerprint region between  $1400$  and  $900 \text{ cm}^{-1}$ .



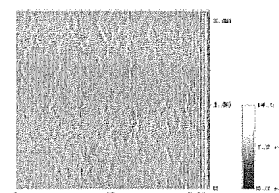
Further information:

[Infrared spectrometry](#)

IR spectrum of a Plasma Layer (Courtesy of M. Nitschke, Technische Universität Chemnitz-Zwickau)

#### III Atomic force microscopy

A medium resolution AFM-investigation of the plasma layer reveals a pinhole-free, smooth surface. Experiments show that the surface flattens with increasing deposition time.



#### III Contact angle goniometry

The carboxylic groups containing plasma layers have a relatively high surface energy of about  $57 \text{ mJ/sqm}$ . The water contact angle is  $41^\circ$ .

Surface of a Plasma Polymer on Polyethylene. The total surface area is  $130 \mu\text{m} \times 130 \mu\text{m}$ . (Courtesy of H. Kamusewitz, GKSS)

Further information:

[Contact angle goniometry](#)

#### III Electron Microscopy

SEM images of cryobroken plasma layers on polyethylene give an idea of the density and



extent of crosslinking in comparison of the familiar structure of polyethylene.

Further information:

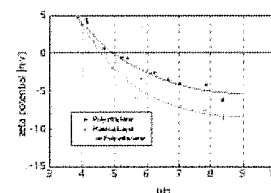
[SEM on polymer-analysis.com](http://SEM.on.polymer-analysis.com)

#### ☞ Zeta Potential

Compared to ethylene, the zeta potential of the plasma layers in 1e-3 mol KCl is - due to the ionic groups on the layer surface - higher. The isoelectrical point can be found at lower pH's.



☞ Plasma Polymer on Polyethylene. The yellow arrow points to the interface between Polyethylene and Plasma Layer. (Courtesy of A. Purz, IAP)



☞ Zeta potential of a Plasma Layer compared to Polyethylene. (Courtesy of K. Richau, GKSS)